

## ESP Bags

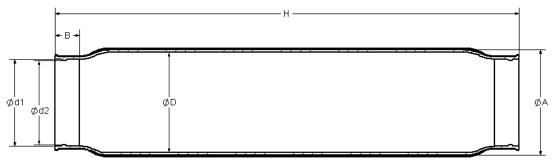
Electric Submersible Pumps (ESP) are one type of artificial lift system used in oil wells to pump fluids to the surface. Elastomer bags function as protectors of the motor within the system. The bag, manufactured from a high temperature, high performance elastomer, is positioned to separate the well fluids on the outside from the clean motor oil on the inside. The elastomer provides the flexibility necessary for thermal volume changes of the oil. Selection of the proper rubber material for operating in the well environment is critical to performance.

ESP bags are molded from compounds developed especially for down-hole use including AFLAS®, HNBR, NBR, Viton®, and Perfluoroelastomer.

Laser marking is available for part number identification, batch and cure date information or compound identification.

Precision Associates has standard tools available for the sizes listed below.





PAI Product	H (inches)*	ød1 (inches)*	ød2 (inches)*	øD (inches)*	B (inches)*	øA (inches)*
920-17.543	17.54	2.80	2.68	3.10	1.00	3.30
920-17.716	17.72	2.13	2.00	2.64	0.87	2.82
920-17.717	17.72	2.60	2.47	3.21	0.87	3.40
920-17.756	17.76	2.60	2.47	3.21	0.73	3.39
920-18.838	18.84	3.59	3.47	4.13	1.00	3.30

<sup>\*</sup>General tolerances are +/-0.5%. Compound specifics will affect shrink.

Precision Associates, Inc. 3800 N. Washington Ave. Minneapolis, MN 55412 Phone: (612) 333-7464 Fax: (612) 342-2417 Toll: (800) 394-6590





3800 North Washington Ave. Minneapolis, MN 55412-2142

Toll Free: **1-800-394-6590** 

612-333-7464

Sales: 612-334-9190

FAX: **612-342-2417** 

info@PrecisionAssoc.com

## Ask us about our complete line of product literature:

- Standard O-Rings
- Special Size O-Rings
- U-Cups
- V-Rings
- Rod Wipers
- X-Rings
- 8-Rings™
- Multiseal<sup>®</sup> Low Friction Seals
- Kurv-Bak™ Hard Rubber Backup Rings
- Rubber Balls
- Medical Seals
- Custom Moldings
- Machined Engineered Plastics

After 60 years in the rubber business, we've learned to be flexible. We'll bend over backwards to design custom solutions that meet your needs *precisely*. PAI is the company you can trust for rubber seal solutions YOUR WAY!

- Over 1,000 different compounds
- More than 2,500 O-Ring Sizes
- On-Site Mold Shop

- Custom Molding
- 99% on-time delivery
- ISO 14644-1 Class 7 clean room

www.PrecisionAssoc.com